INNOLUX DISPLAY CORPORATION

BT156GW03 V.0 LCD MODULE SPECIFICATION

(●) Preliminary Specification
( ) Final Specification

Customer	Checked & Approved by

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Date: 2009/08/17

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Version: 0.1

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Record of Revision

Version	Revise Date	Page	Content
0.0	2009/08/03	All	First edition issued
0.1	2009/08/17	21	Mechanical drawing update – front side

Contents:	Page
1. General Specifications	2
2. Electrical Specifications 2-1 Pin Assignment 2-2 Absolute Maximum Ratings 2-3 Electrical Characteristics	 3 5 6
3. Optical Specifications	12
4. Reliability Test Items	15
5. Safety	16
6. Display Quality	16
7. Handling Precaution	16
8. Label Definition	17
9. Packing Form	19
10. Mechanical Drawings	21
Appendix	23

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1. General Specifications

NO.	Item	Specification	Unit
1	Display resolution (pixel)	1366(H) X 768(V), HD resolution	
2	Active area	344.232(H) X 193.536(V)	mm
3	Screen size	15.6 inches diagonal	Inches
4	Pixel pitch	0.252(H) X 0.252(V)	mm
5	Color configuration	Stripe	
6	Overall dimension	359.5(W) X 223.4(H) X 3.8(D) (max)	mm
7	Weight	430Max.	Grams
8	Surface treatment	Glare, 3H	
9	Input color signal	6 bit LVDS	
10	Display colors	262K (6 bit)	
11	Optimum viewing direction	6 o’clock	
12	Backlight	W-LED	
13	RoHS	RoHS compliance	

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2. Electrical Specifications

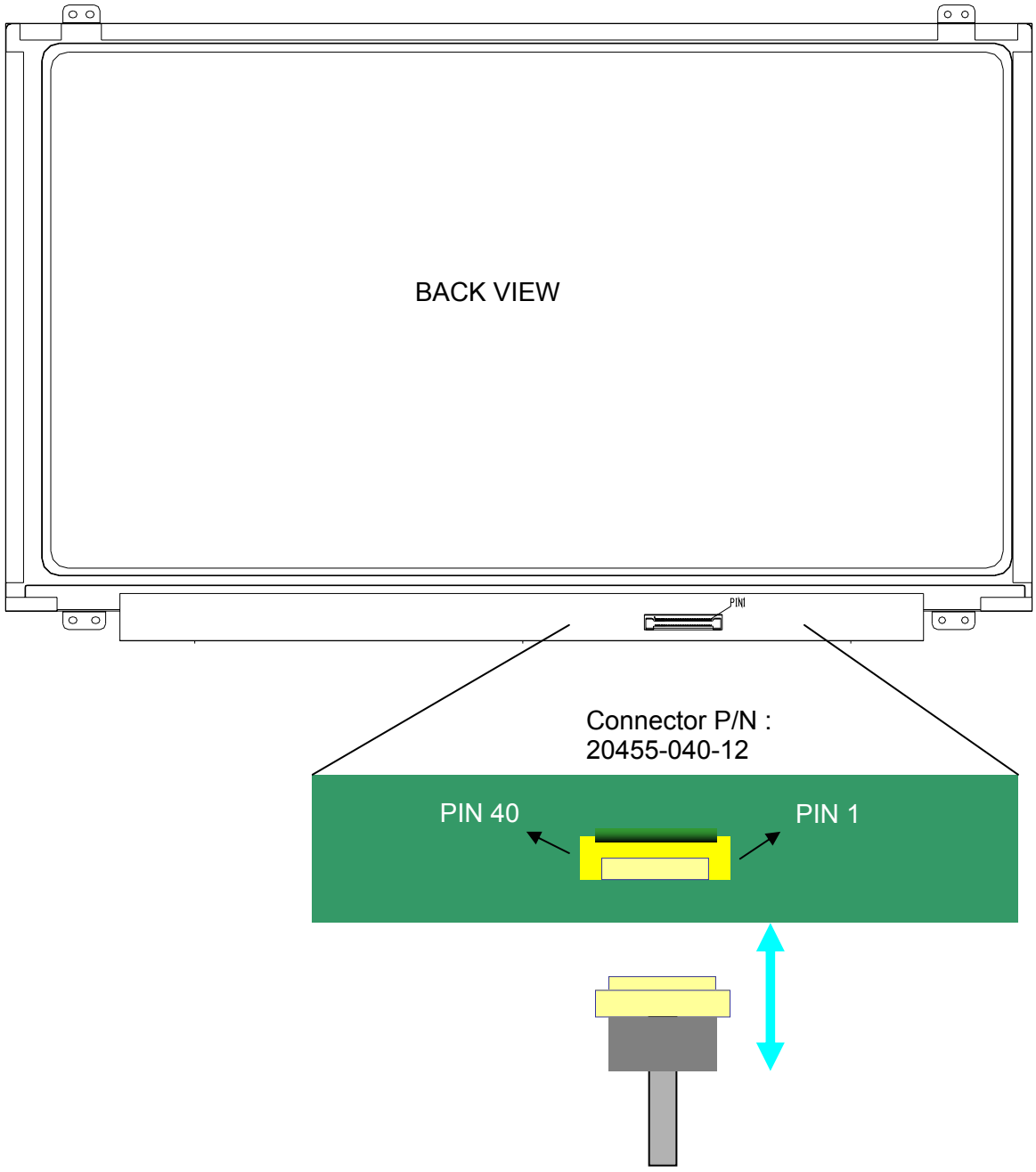
2-1. Pin Assignment

a. Panel connector
Connector Part No.: 20455-040-12 (I-PEX) or equivalent
User's connector Part No: 20453-040T-12 (I-PEX) or equivalent

Pin No	Symbol	Description	Remark
1	DIAG_LOOP	Plug detection pin	
2	V_{CC}	Power Supply (+3.3V)	
3	V_{CC}	Power Supply (+3.3V)	
4	V_{EDID}	DDC Power (+3.3V)	
5	BIST	BIST function enable (+3.3V)	
6	Clk_{EDID}	DDC Clock	
7	$DATA_{EDID}$	DDC Data	
8	Rxin0-	Differential Data Input	R0~R5,G0
9	Rxin0+	Differential Data Input	
10	GND	Ground	
11	Rxin1-	Differential Data Input	G1~G5,B0,B1
12	Rxin1+	Differential Data Input	
13	GND	Ground	
14	Rxin2-	Differential Data Input	B2~B5,DE,Hsync,Vsync
15	Rxin2+	Differential Data Input	
16	GND	Ground	
17	CLK-	Differential Clock Input	
18	CLK+	Differential Clock Input	
19	NC	No connection (Reserve)	
20	NC	No connection (Reserve)	
21	NC	No connection (Reserve)	
22	NC	No connection (Reserve)	
23	NC	No connection (Reserve)	
24	NC	No connection (Reserve)	
25	NC	No connection (Reserve)	
26	NC	No connection (Reserve)	
27	NC	No connection (Reserve)	
28	NC	No connection (Reserve)	
29	NC	No connection (Reserve)	
30	NC	No connection (Reserve)	
31	LED_GND	LED Ground	
32	LED_GND	LED Ground	
33	LED_GND	LED Ground	
34	DIAG_LOOP	Plug detection pin	
35	LED_PWM	PWM dimming signal input	
36	LED_EN	LED enable pin (+3.3V)	
37	NC	No connection (Reserve)	
38	V_LED	LED power supply 7.5V~21V	
39	V_LED	LED power supply 7.5V~21V	
40	V_LED	LED power supply 7.5V~21V	

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b. General block diagram



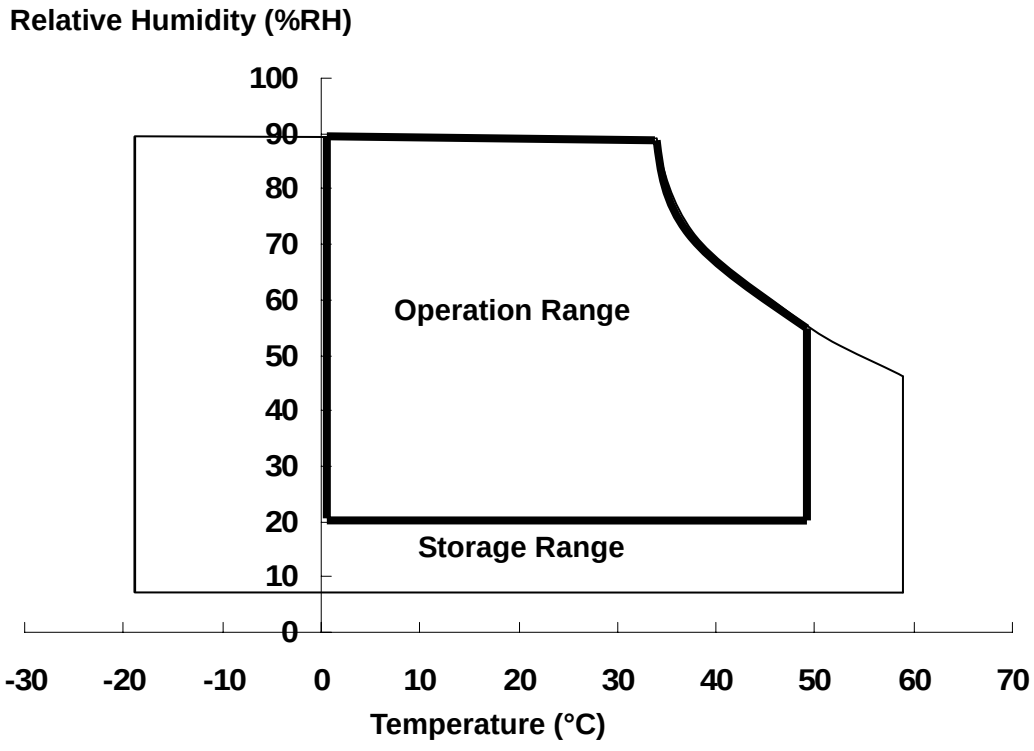
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2-2. Absolute Maximum Ratings

Parameter	Symbol	Values		Unit	Remark
		Min.	Max.		
Power input voltage	V_{CC}	- 0.3	4.0	V	At 25˚C
Signal input voltage	V_{IN}	- 0.3	4.0	V	At 25˚C
Operating temperature	T_{OP}	0	50	˚C	Note 1
Storage temperature	T_{ST}	- 20	60	˚C	Note 2
Re-screw		-	5	Times	
Assured torque at side mount		-	2	kgf.cm	

Note 1: The relative humidity must not exceed 90%, non-condensing at temperatures of 40˚C or less. At temperatures greater than 40˚C, the wet bulb temperature must not exceed 39˚C.

Note 2: The unit should not be exposed to corrosive chemicals.



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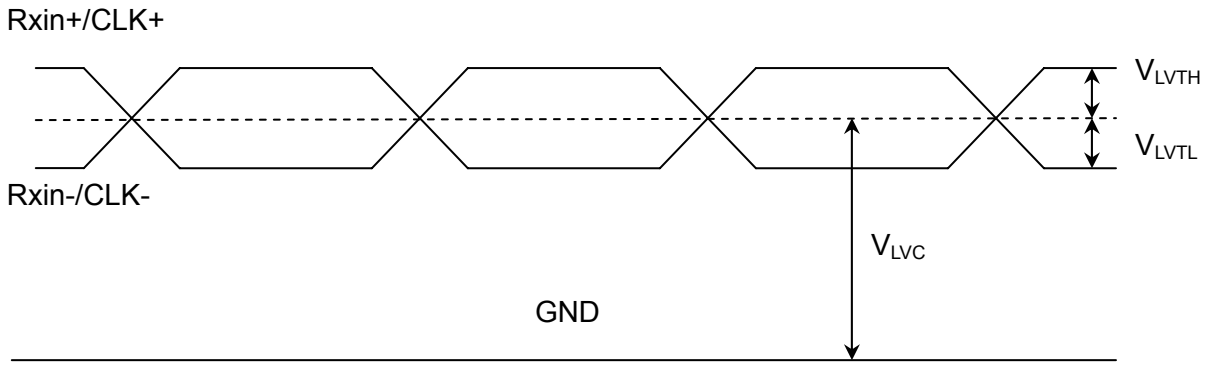
2-3. Electrical Characteristics

a. Typical operating conditions

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
Power input voltage		V_{CC}	3	3.3	3.6	V	
Permissive power input ripple		V_{RF}	-	-	0.1	V	
Power input current		I_{CC}	-	320	364	mA	Note 1
Power consumption		P_C	-	1.06	1.20	Watts	Note 1
LVDS interface	Differential input high threshold voltage	V_{LVTH}	-	-	+100	mV	V_{LVC}=1.2V, Note 2
	Differential input low threshold voltage	V_{LVTL}	-100	-	-	mV	V_{LVC}=1.2V, Note 2
	Common input voltage	V_{LVC}	1.0	1.2	1.4	V	Note 2
	Terminating resistor	R_T	90	100	110	ohm	
Initial rush current		I_{inrush}	-	-	1.5	A	Note 3
LED initial rush current		$I_{LED\text{-}inrush}$	-	-	3.0	A	Note 4

Note 1: The specified input current and power consumption are under the V_{cc} =3.3 V, 25°C, f_V=60Hz (frame frequency) condition whereas black pattern is displayed.

Note 2: LVDS waveform diagram

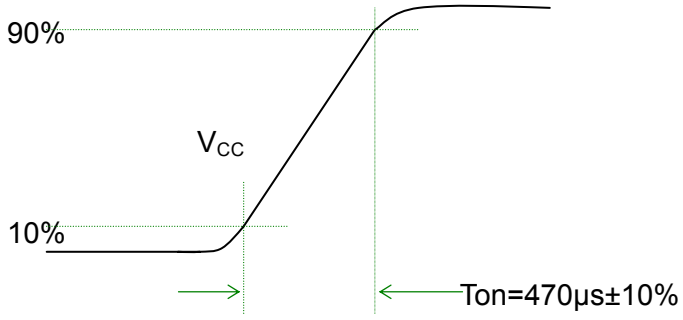


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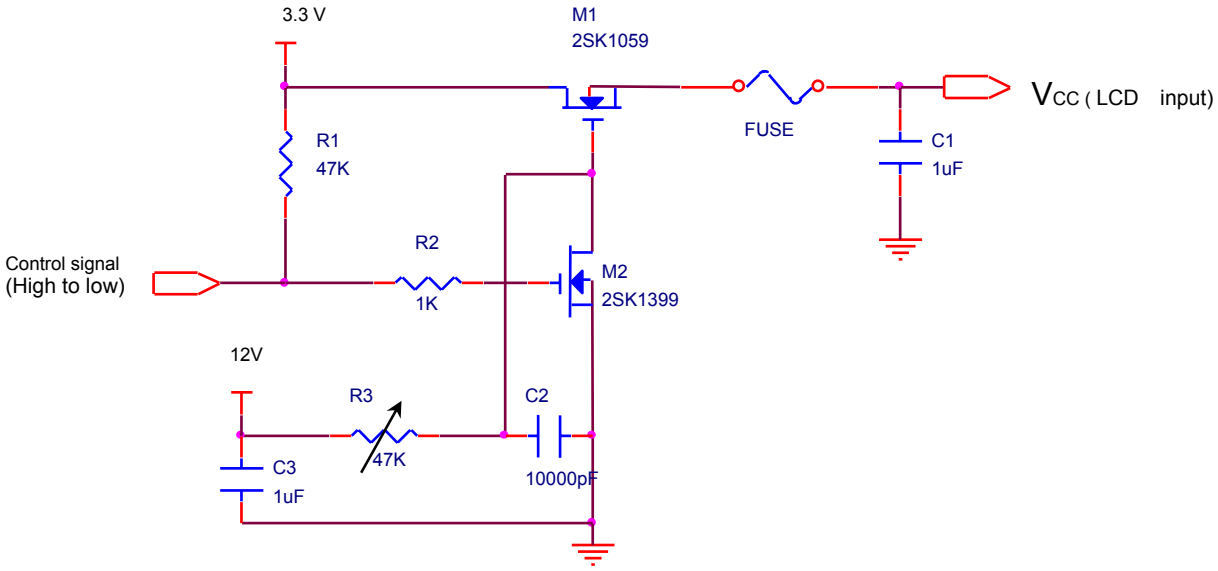
Note 3: Test condition

(1) Pattern: Black pattern

(2) V_{CC} = 3.3 V, V_{CC} rising time = 470 μs ± 10%



(3) Test circuit

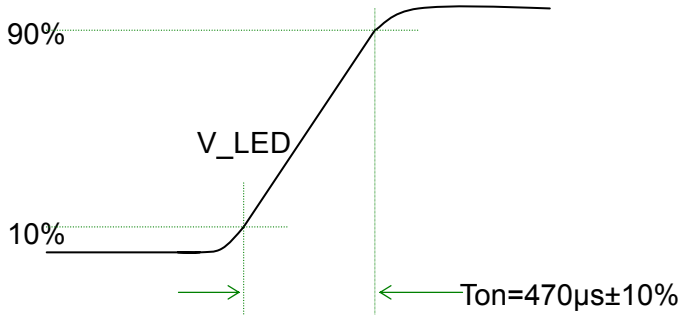


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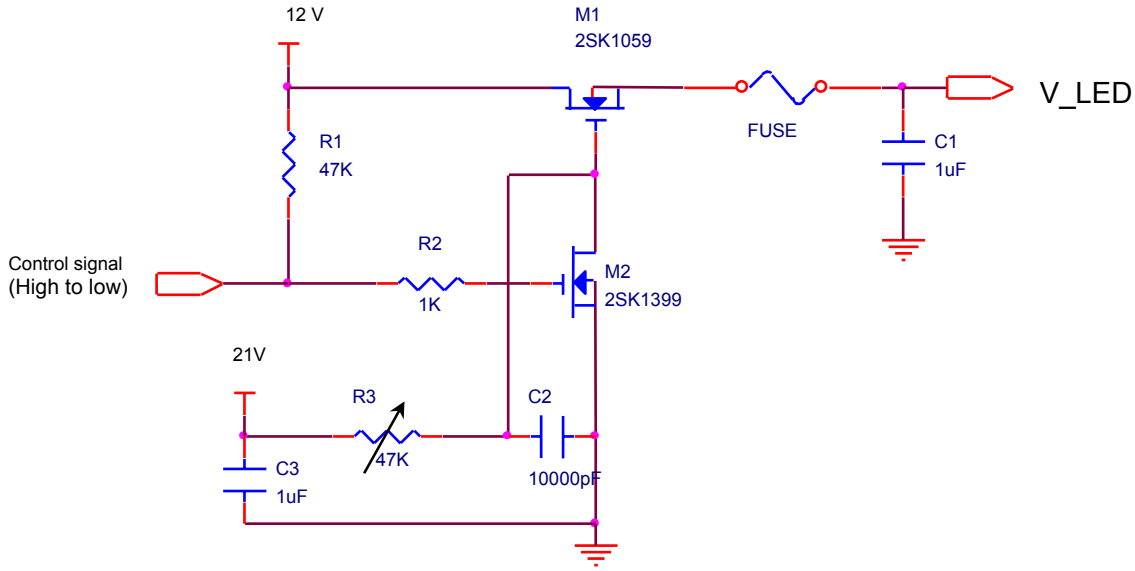
Note 4: Test condition

(1) LED duty 100%

(2) V_LED = 12.0V, V_LED rising time = 470 μs ± 10%

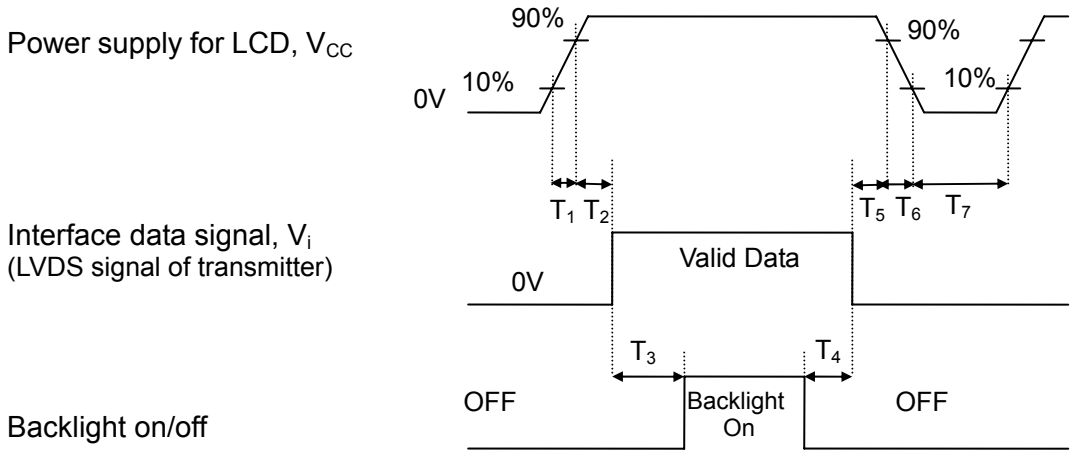


(3) Test circuit



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b. Power sequence



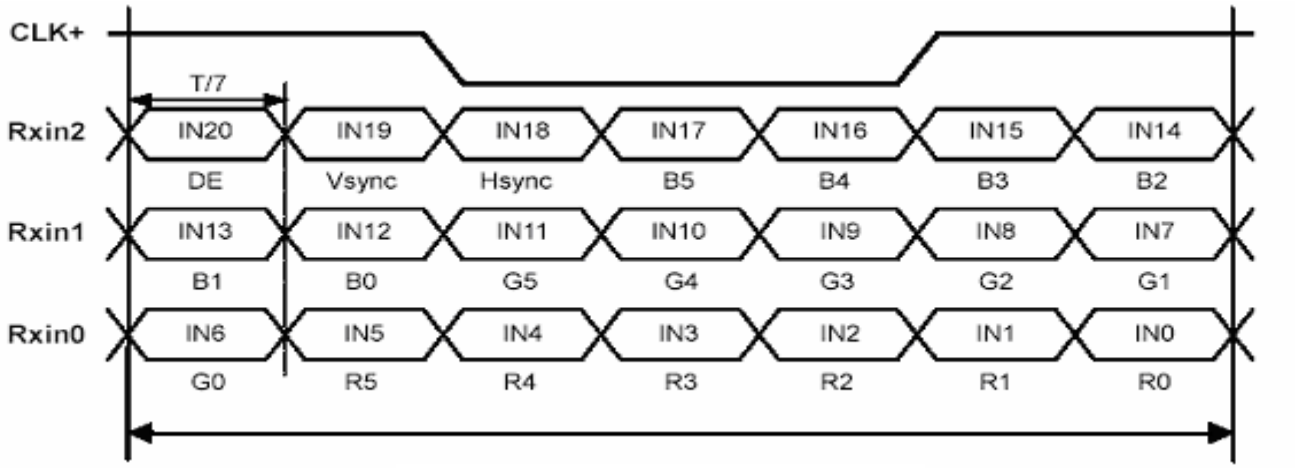
Power sequence timing table

Parameter	Value			Units
	Min.	Typ.	Max.	
T_1	0.5	-	10	ms
T_2	0	-	50	ms
T_3	200	-	-	ms
T_4	200	-	-	ms
T_5	0	-	50	ms
T_6	0	-	10	ms
T_7	400	-	-	ms

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c. Display color vs. input data signals

Signal Name	Description	Remark
R5	Red Data 5 (MSB)	Red-pixel data. Each red pixel's brightness data consists of these 6 bits pixel data.
R4	Red Data 4	
R3	Red Data 3	
R2	Red Data 2	
R1	Red Data 1	
R0	Red Data 0 (LSB)	
	Red-pixel Data	
G5	Green Data 5 (MSB)	Green-pixel data. Each green pixel's brightness data consists of these 6 bits pixel data.
G4	Green Data 4	
G3	Green Data 3	
G2	Green Data 2	
G1	Green Data 1	
G0	Green Data 0 (LSB)	
	Green-pixel Data	
B5	Blue Data 5 (MSB)	Blue-pixel data. Each blue pixel's brightness data consists of these 6 bits pixel data.
B4	Blue Data 4	
B3	Blue Data 3	
B2	Blue Data 2	
B1	Blue Data 1	
B0	Blue Data 0 (LSB)	
	Blue-pixel Data	



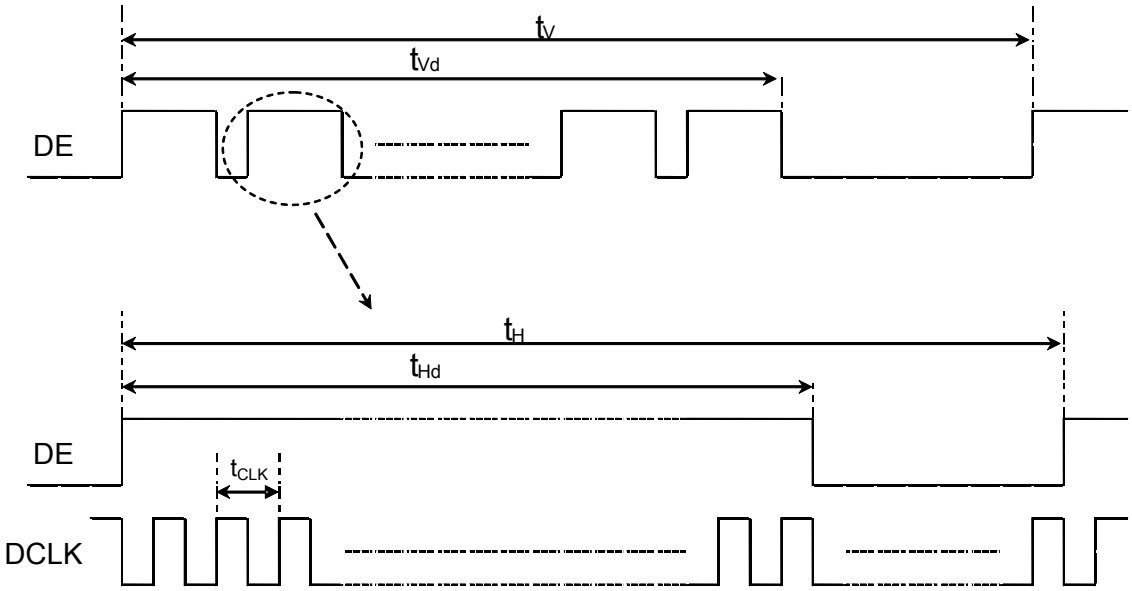
Signal for 1 DCLK cycle (t_{CLK})

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d. Input signal timing

Timing table

Description	Symbol	Min	Typ	Max	Unit
Frame frequency	fv	40	60	--	Hz
Clock frequency	$1/t_{CLK}$	50.3	75	85	MHz
Line cycle time	t_H	1400	1560	1800	t_{CLK}
Line width-active	t_{Hd}	1366	1366	1366	t_{CLK}
Frame cycle time	t_V	780	806	900	t_H
V width-active	t_{Vd}	768	768	768	t_H



e. Display position

D(1, 1)	D(2, 1)	……	D(683, 1)	……	D(1365, 1)	D(1366, 1)
D(1, 2)	D(2, 2)	……	D(683, 2)	……	D(1365, 2)	D(1366, 2)
⋮		……	⋮	……	⋮	⋮
D(1, 384)	D(2, 384)	……	D(683, 384)	……	D(1365, 384)	D(1366, 384)
⋮		……	⋮	……	⋮	⋮
D(1, 767)	D(2, 767)	……	D(683, 767)	……	D(1365, 767)	D(1366, 767)
D(1, 768)	D(2, 768)	……	D(683, 768)	……	D(1365, 768)	D(1366, 768)

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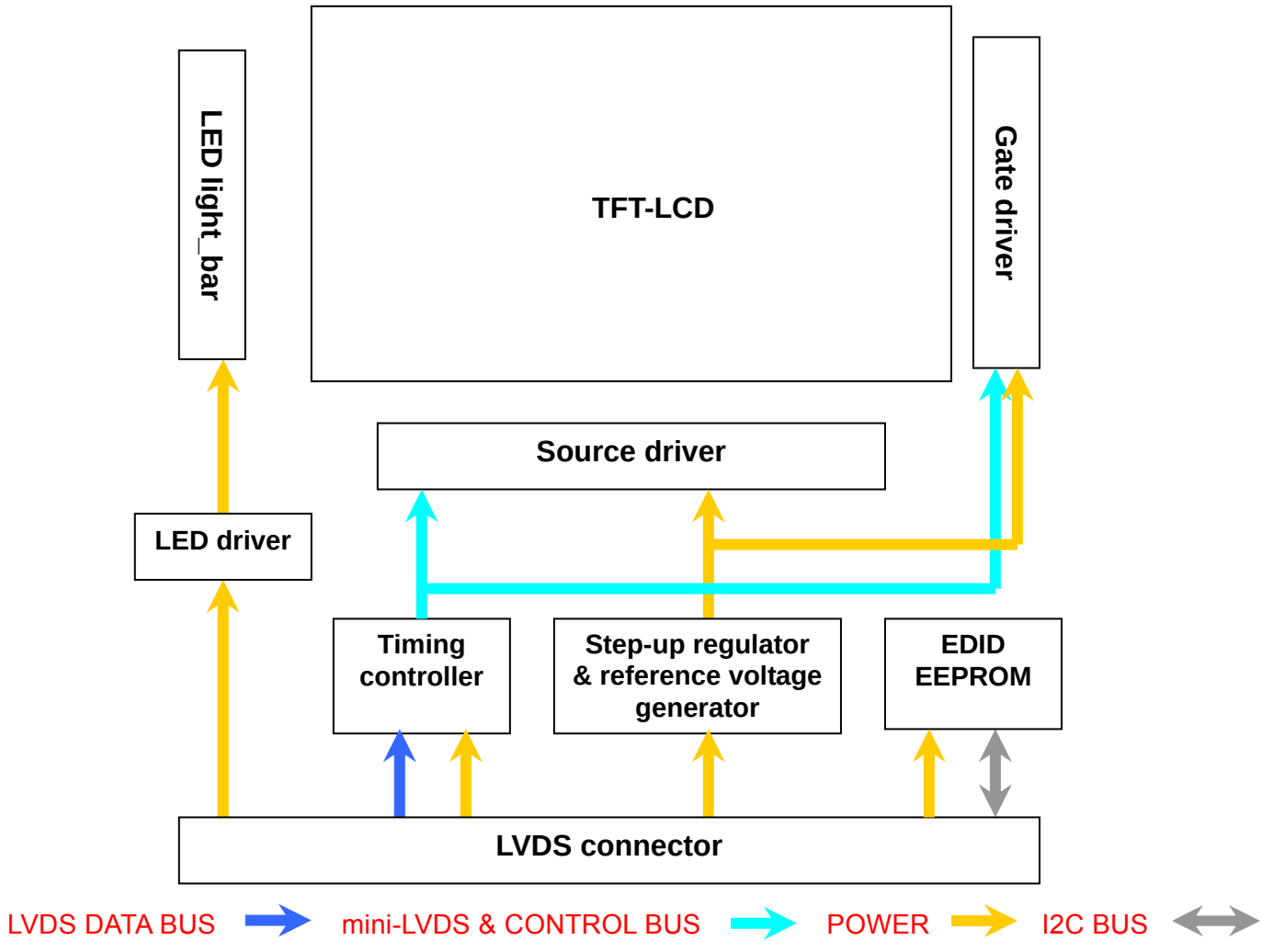
f. Backlight driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED forward voltage	V_F	3	3.2	3.4	V_{rms}	T = 25°C
LED forward current	I_F		20		mA_{rms}	T = 25°C
LED power consumption	P_{LED}		3.6	3.8	W	T = 25°C
Input PWM frequency	F_{PWM}	180		2000	Hz	T = 25°C
Duty ratio	-	5		100	%	Note 1
LED life time (LED only)	-	15,000			Hr	T = 25°C , Note 2

Note 1: PWM duty ratio linearity guarantees 10~100%.

Note 2: LED life time definition is brightness decrease to 50% of initial or abnormal lighting.

g. Module function block



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3. Optical specifications

Ambient temperature = 25˚C

Item	Symbol	Condition	Specification			Unit	Remark
			Min.	Typ.	Max.		
Response time	Tr+Tf	θ= 0°		8	16	ms	Note 3
Contrast ratio	CR	Φ = 0° θ = 0°	500	600			Note 2,4
Viewing angle	Top	CR≧10	15			deg	Note 2,4,6
	Bottom	CR≧10	30				
	Left	CR≧10	40				
	Right	CR≧10	40				
Brightness (5 points average)	Y_L		170	200		nit	Note 2,5
Color chromaticity (CIE1931)	W_x	Φ = 0° θ = 0°	-0.03	0.313	+0.03		Note 2
	W_y			0.329			
	R_x			0.580			
	R_y			0.340			
	G_x			0.310			
	G_y			0.550			
	B_x			0.155			
	B_y			0.155			
Color gamut (CIE1931)	NTSC	Φ = 0° θ = 0°	42	45		%	-
White uniformity	$\delta_{W(5)}$		0.8				Note 2,7
	$\delta_{W(13)}$		0.65				
Cross talk	Ct				2%		Note 8
Gamma value	n/a	Φ = 0° θ = 0°	1.9	2.2	2.5		

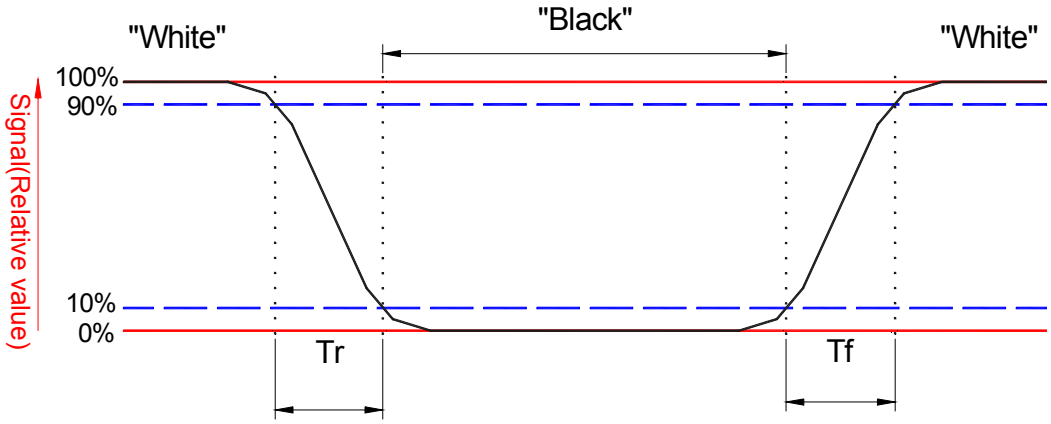
Note 1: To be measured in dark room.

Note 2: To be measured with a viewing cone of 2°by Topcon luminance meter BM-5A.

Note 3: Definition of response time:

The output signals of BM-7 are measured when the input pattern are changed from “Black” to “White” (falling time) and from “White” to “Black” (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Refer to figure as below.

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Note 4: Definition of contrast ratio:

Contrast ratio is calculated with the following formula:

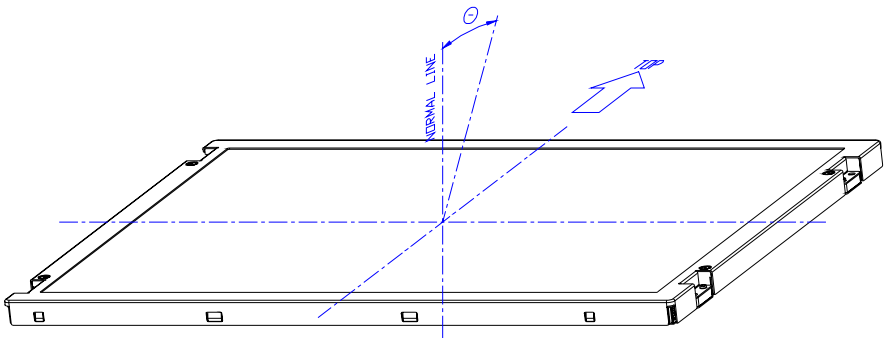
$$\text{Contrast ratio (Avg of 5pts)} = \frac{L_{\text{white (Avg of 5pts.)}}}{L_{\text{Black (Avg of 5pts.)}}}$$

Note 5: Driving current for LED should be 20 mA.

Luminance is measured at the following thirteen points (1~13):

$Y_L = (Y3 + Y5 + Y7 + Y11 + Y12) / 5$

Note 6: Definition of viewing angle



Note 7: Definition white uniformity

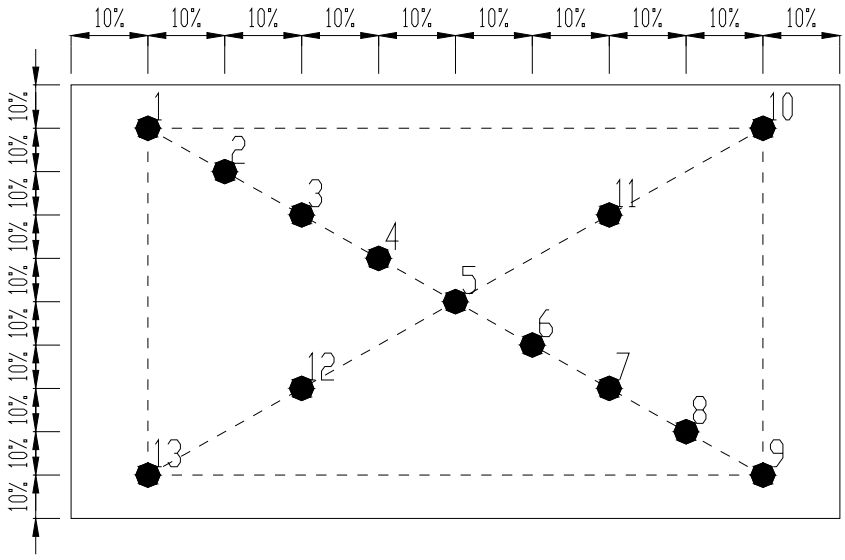
Luminance is measured at the following thirteen points (1~13):

$$\delta_{W(13)} = \frac{\text{Minimum brightness of thirteen points}}{\text{Maximum brightness of thirteen points}}$$

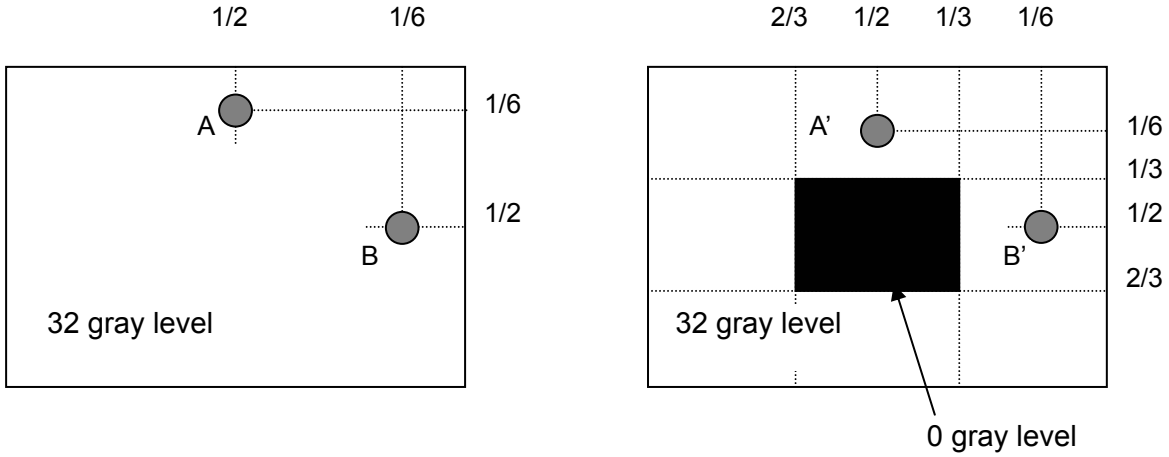
$$\delta_{W(5)} = \frac{\text{Minimum brightness of five points}}{\text{Maximum brightness of five points}}$$

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13 point measuring locations refer to the point 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12 and 13.
5 point measuring locations refer to the point 3, 5, 7, 11 and 12.



Note 8:



Unit: percentage of dimension of display area

$I L_A-L_{A'} I / L_A \times 100\% = 2\%$ max., L_A and $L_{A'}$ are brightness at location A and A'

$I L_B-L_{B'} I / L_B \times 100\% = 2\%$ max., L_B and $L_{B'}$ are brightness at location B and B'

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4. Reliability test items

Test Item	Test Condition	Judgment	Remark
High temperature storage	60°C, 240 hours	Note 1	Note 2
Low temperature storage	-20°C, 240 hours	Note 1	Note 2
High temperature & high humidity operation	40°C, 90% RH, 240 hours (No condensation)	Note 1	Note 2
High temperature operation	50°C, 240 hours	Note 1	Note 2
Low temperature operation	0°C, 240 hours	Note 1	Note 2
Thermal shock (Non-operation)	-25°C / 30 mins ~ 65°C / 30 mins 100 cycles	Note 1	Note 2
Electrostatic discharge (ESD)	150 pF, 330Ω, Contact: ±8kV, Air: ±15kV	Note 1	
Vibration (Non-operation)	1.5G, 10 to 500 Hz random; 0.5hr in each perpendicular axes (X, Y, Z).	Note 1	Note 2
Mechanical shock (Non-operation)	220G/2ms, Half sine wave, ±X, ±Y, ±Z one time for each direction	Note 1	Note 2

Note 1: Pass: Normal display image with no obvious non-uniformity and no line defect.
Fail: No display image, obvious non-uniformity, or line defects.
Partial transformation of the module parts should be ignored.

Note 2: Evaluation should be tested after storage at room temperature for more than one hour.

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5. Safety

5-1. Sharp edge requirements

There will be no sharp edges or corners on the display assembly that could cause injury.

5-2. Materials

a. Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible InnoLux Toxicologist.

b. Flammability

All components including electrical components that do not meet the flammability grade UL94-V0 in the module will complete the flammability rating exception approval process. The printed circuit board will be made from material rated 94-V0 or better. The actual UL flammability rating will be printed on the printed circuit board.

c. Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

6. Display quality

The display quality of the color TFT-LCD module should be in compliance with the InnoLux incoming inspection standard.

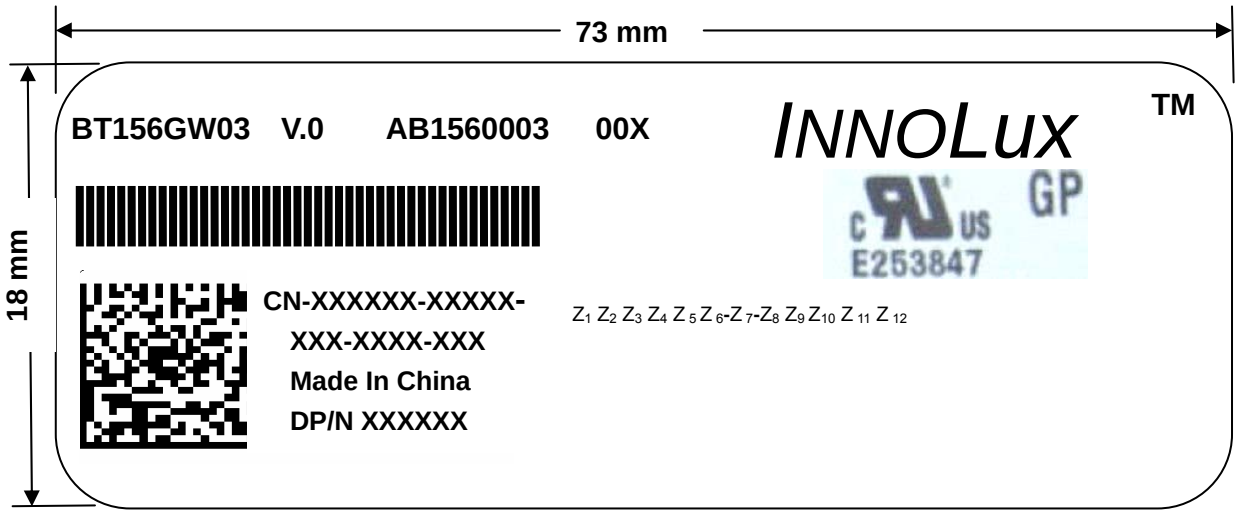
7. Handling precaution

(1) Do not apply rough force such as bending or twisting to the module during assembly.
(2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
(3) It's not permitted to have pressure or impulse on the module because the LCD panel and backlight will be damaged.
(4) Always follow the correct power sequence when LCD module is connecting and operating.
(5) Do not pull the I/F connector in or out while the module is operating.
(6) Do not disassemble the module.
(7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
(8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
(9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.

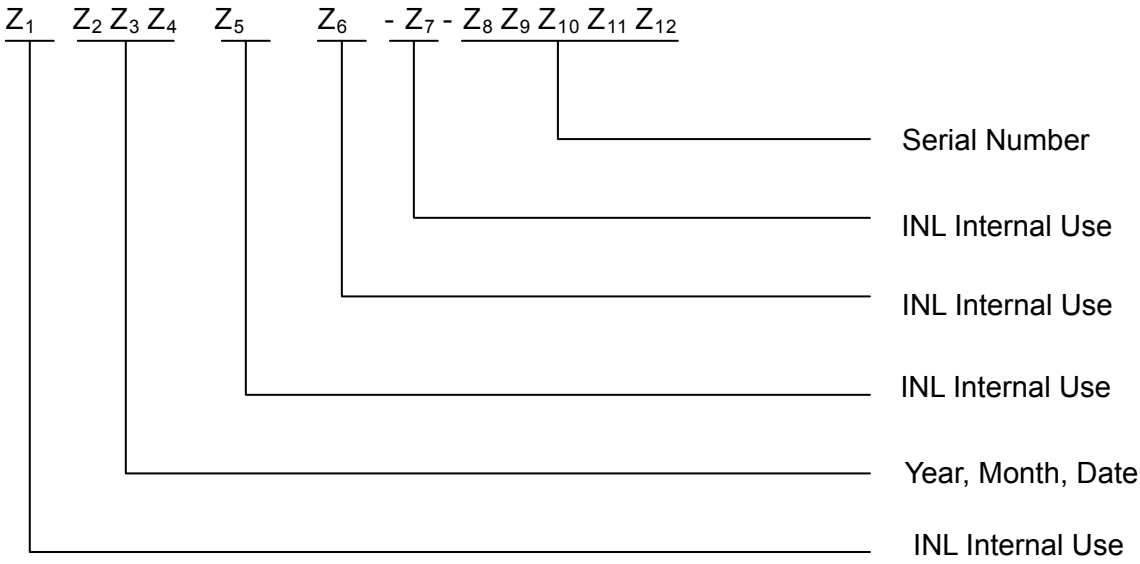
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8. Label Definition

8-1. Module label



(a) Model Number : BT156GW03 V.0
(b) Product Number : AB156000300X
(c) Serial ID (INL Internal Use):



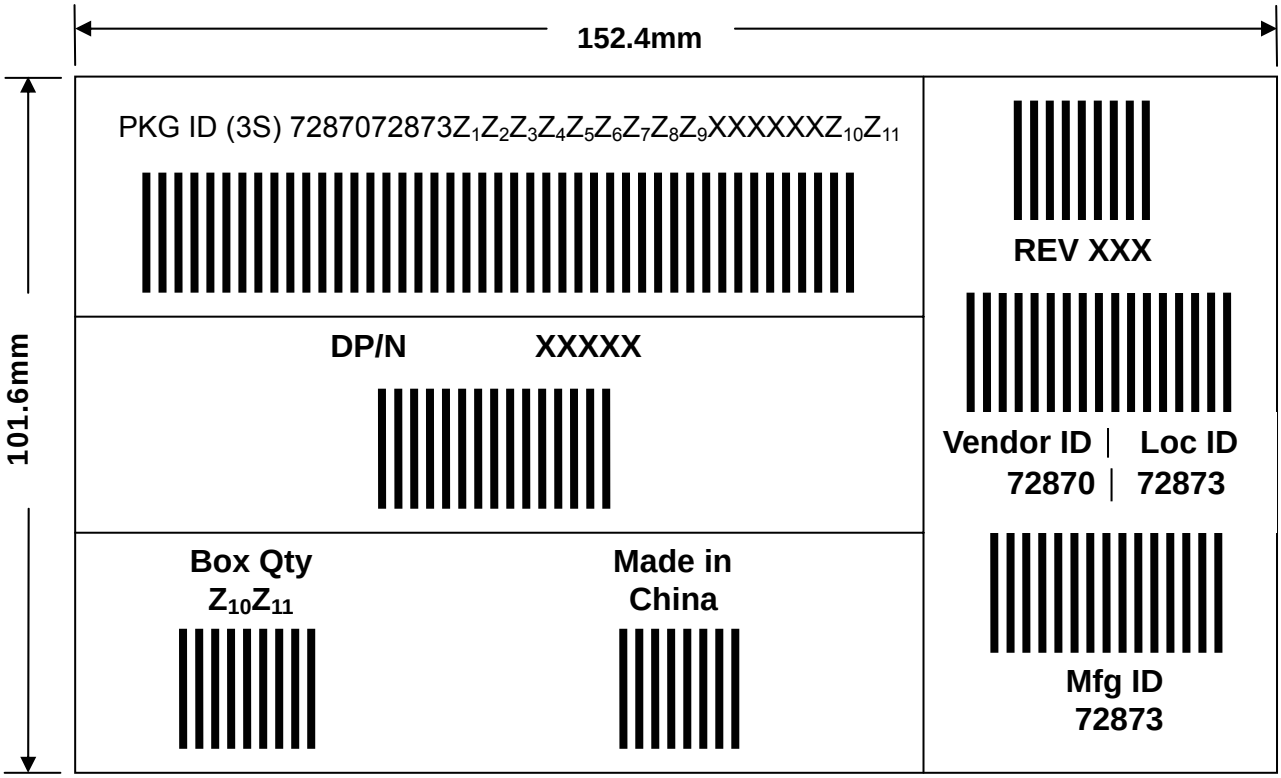
Serial ID includes the information as below:

→ Manufactured Date:
Year: 0~9, for 2000~2009;
Month: 1~9 & A~C for Jan.~Dec.;
Date: 1~9 & A~V (exclude I, O, Q, U) for 1st~31st.

→ Serial Number: Module packing sequence number

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8-2. Carton label



Serial ID:

(3S) 72870 72873 Z_1Z_2 Z_3 Z_4 Z_5 Z_6 Z_7 Z_8 Z_9 XXXXXX $Z_{10}Z_{11}$

- Box
- Part Number
- Unique Number
- Date Code
- Mfg ID
- Vendor ID
- Identifier

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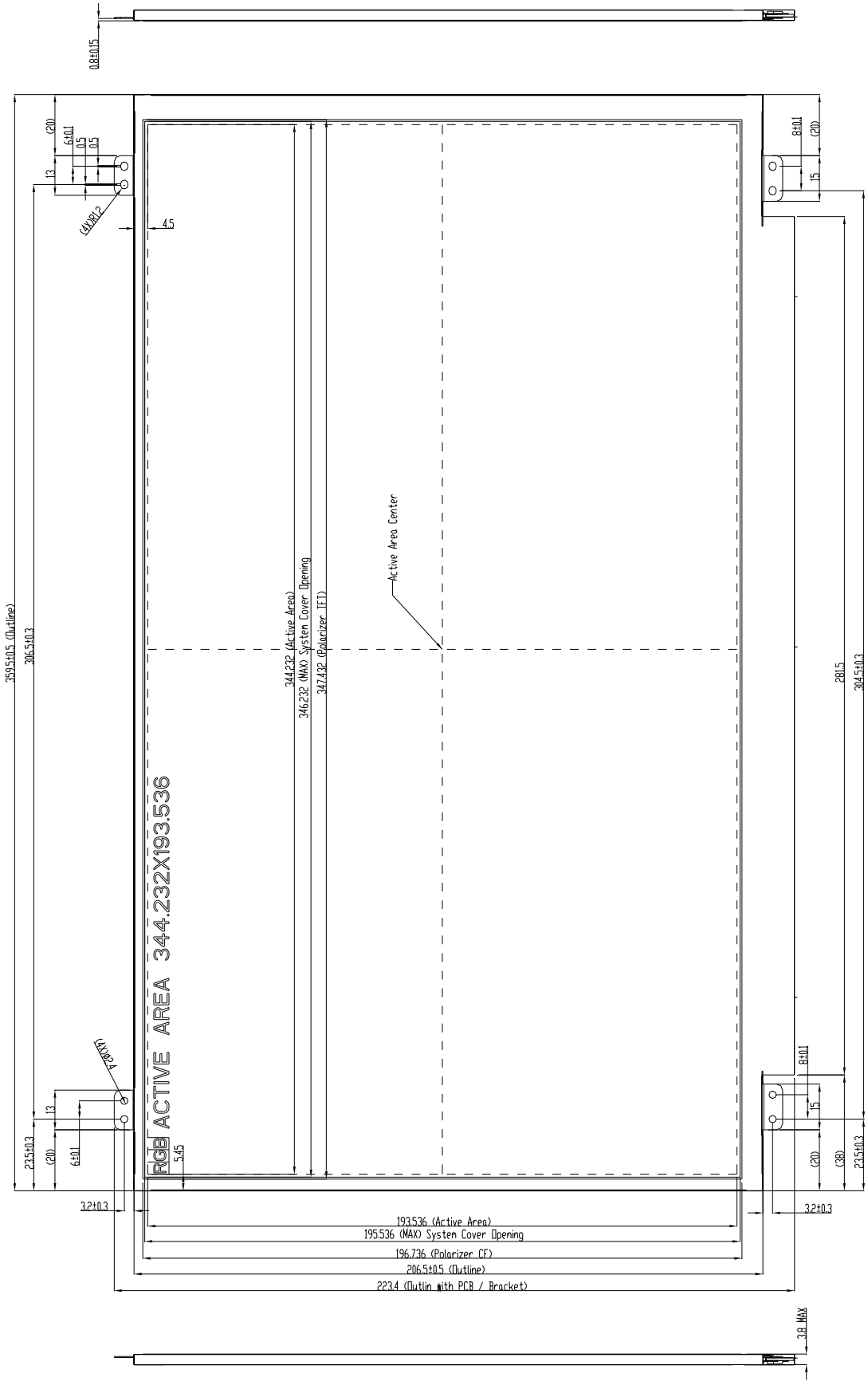
9. Packing Form

TBD

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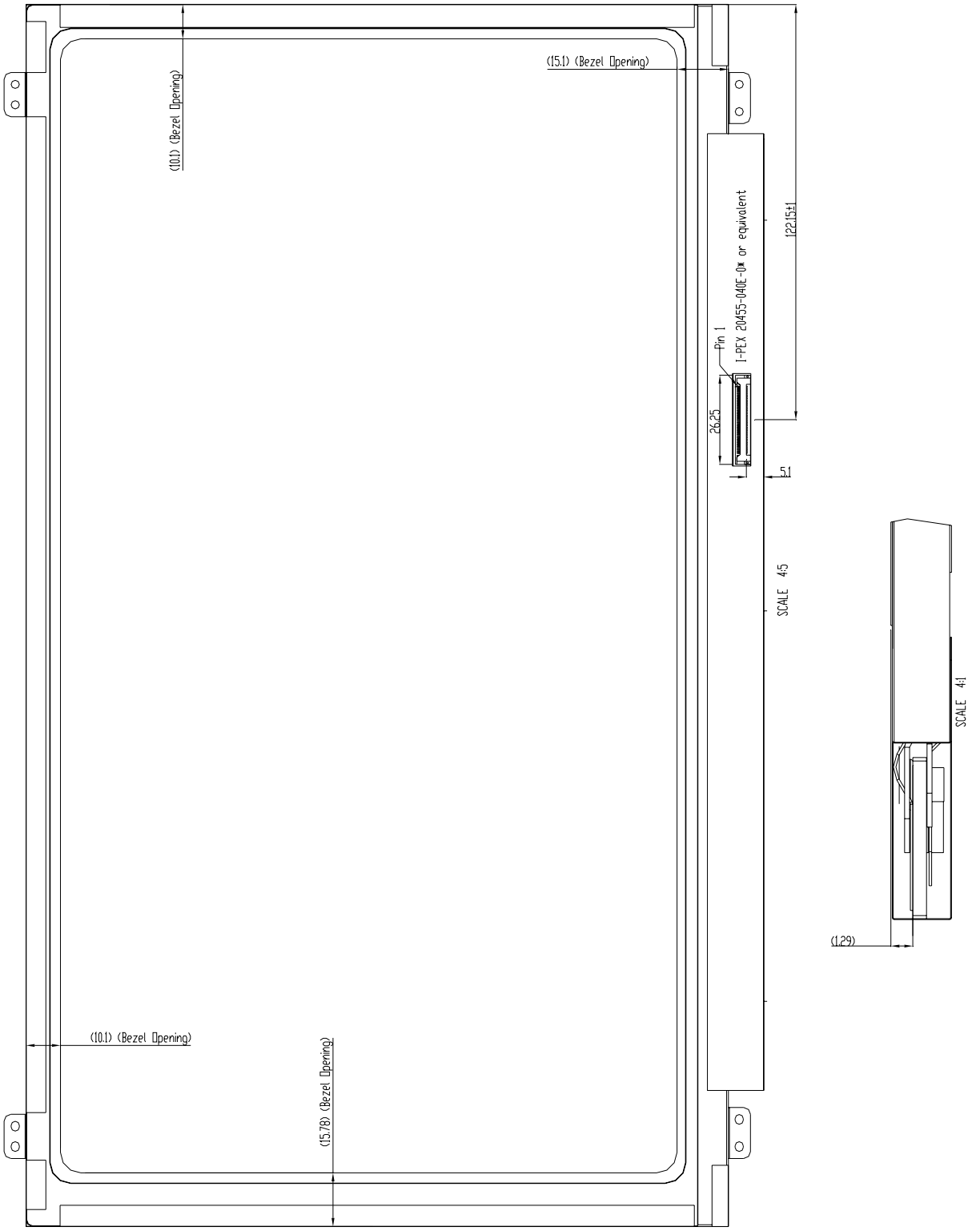
10. Mechanical Drawings

10-1. Front side



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10-2. Rear side



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Appendix: EDID Code
TBD

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